larger particle diameter than said first particle diameter,

a thin film transistor is integrated and formed in said prescribed region by using said semiconductor thin film thus converted to polycrystalline silicon as an active layer, and

a cross sectional shape of said energy beam is adjusted with respect to said region to irradiate said region in its entirety at a time by a single shot irradiation, so that characteristics of said thin film transistor are made uniform.

12. (amended) A display device comprising a pair of substrates adhered to each other with a prescribed gap, and an electrooptical substance maintained in said gap, one of said substrates comprises a counter electrode, the other substrate comprises a pixel electrode and a thin film transistor driving said pixel electrode, and said thin film transistor comprises a semiconductor thin film and a gate electrode accumulated entirely within a prescribed region of one surface of said semiconductor thin film through a gate insulating film,

wherein said semiconductor thin film is formed by forming a 30 to 80 nm layer of amorphous silicon or polycrystalline silicon having a first particle diameter on said other substrate, and irradiating said other substrate with an energy beam to convert said semiconductor thin film to polycrystalline silicon having a particle diameter that is larger than said first particle diameter,

a thin film transistor is integrated and formed in said prescribed region by using said semiconductor thin film thus converted to polycrystalline silicon as an active layer, and

a cross sectional shape of said energy beam is adjusted with respect to said region to irradiate said region in its entirety at a time by a single shot irradiation, so that characteristics of said thin film transistor are made uniform.

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17. (amended) A thin film semiconductor device comprising a semiconductor thin film, a gate insulating film accumulated on one surface thereof, and a gate electrode accumulated entirely within a unit of said semiconductor thin film through said gate insulating thin film,

wherein said semiconductor thin film is formed by forming a 30 to 80 nm layer of amorphous silicon or polycrystalline silicon having a first particle diameter on a substrate, on which plural units are formed, and intermittently irradiating said substrate, so as to convert to polycrystalline silicon having a particle diameter that is larger than said first diameter,

a cross sectional shape of said energy beam is adjusted with respect to said unit to irradiate an entirety of one or two or more units at a time by a single shot irradiation, and

a thin film transistor is integrated and formed in said units thus subjected to irradiation at a time.

18. (amended) A display device comprising a pair of substrates adhered to each other with a prescribed gap, and an electrooptical substance maintained in said gap, one of said substrate comprises a counter electrode, the other substrate comprises a pixel electrode and a thin film transistor driving said pixel electrode, and said thin film transistor comprises a semiconductor thin film and a gate electrode accumulated entirely within a unit of one surface of said semiconductor thin film through a gate insulating film,

wherein said semiconductor thin film is formed by forming a 30 to 80 nm layer of amorphous silicon or polycrystalline silicon having a first particle diameter on a substrate, on which plural units are formed, and intermittently irradiating said substrate, so as to convert said semiconductor thin film to polycrystalline silicon having a larger particle diameter than said first diameter,

a cross sectional shape of said energy beam is adjusted with respect to said unit to irradiate an entirety of one or two or more units at a time by a single shot irradiation, and

a thin film transistor is integrated and formed in said units thus subjected to irradiation at a time.

^{27. /}amended) A thin film transistor having a laminated structure comprising a semiconductor thin film, a gate

insulating film accumulated on one surface thereof, and a gate electrode accumulated entirely within a prescribed region of said semiconductor thin film through said gate insulating thin film,

wherein said semiconductor thin film is formed by forming a 30 to 80 nm layer of amorphous silicon or polycrystalline silicon having a first particle diameter on a substrate, and irradiating said prescribed region of said substrate in its entirety with laser light having a prescribed cross sectional shape to convert said semiconductor thin film to polycrystalline silicon having a larger particle diameter than said first diameter, and

said semiconductor/thin film is accumulated by alternately repeating said film forming step and said irradiation step without exposing said substrate to the air.

28. (amended) A display device comprising a pair of substrates adhered to each other with a prescribed gap, and an electrooptical substance maintained in said gap, one of said substrate comprises a counter electrode, the other substrate comprises a pixel electrode and a thin film transistor driving said pixel electrode, and said thin film transistor comprises a semiconductor thin film and a gate electrode accumulated entirely within a prescribed region of one surface of said semiconductor thin film through a gate insulating film,

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wherein said semiconductor thin film is formed by forming a layer of about 20 nm amorphous silicon or polycrystalline silicon having a first particle diameter on a substrate, and irradiating said prescribed region of said substrate in its entirety with laser light having a prescribed cross sectional shape to convert to polycrystalline silicon having a larger particle diameter than said first diameter, and

said semiconductor thin film is accumulated by alternately repeating said film forming step, where each additional formed film is about 1 nm, and said irradiation step without exposing said substrate to the air.

39. (amended) A thin film transistor having a laminated structure comprising a semiconductor thin film, a gate insulating film accumulated on one surface thereof, and a gate electrode accumulated entirely within a prescribed region of said semiconductor thin film through said gate insulating film,

wherein said semiconductor thin film is formed by forming a 30 to 80 nm layer of non-single crystal silicon on a substrate, and irradiating said prescribed region of said substrate in its entirety once or more with a pulse of laser light having a constant cross sectional area and an emission time width from upstand to downfall of 50 ns or more, so as to convert said non-single crystal silicon contained in an

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irradiated area corresponding to said cross sectional area to a polycrystalline silicon at a time, and

a desired change to said energy intensity of said laser light from upstand to downfall of said pulse is applied to said polycrystalline silicon.

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40. (amended) A display device comprising a pair of substrates adhered to each other with a prescribed gap, and an electrooptical substance maintained in said gap, one of said substrate comprises a counter electrode, the other substrate comprises a pixel electrode and a thin film transistor driving said pixel electrode, and said thin film transistor comprises a semiconductor thin film and a gate electrode accumulated entirely within a prescribed region of one surface of said semiconductor thin film through a gate insulating film,

wherein said semiconductor thin film is formed by forming a 30 to 80 nm layer of non-single crystal silicon on said other substrate, and irradiating said prescribed region of said substrate in its entirety once or more with a pulse of laser light having a constant cross sectional area and an emission time width from upstand to down fall of 50 ns or more, so as to convert said non-single crystal silicon contained in an irradiated area corresponding to said cross sectional area to a polycrystalline silicon at a time, and

a desired change to said energy intensity of said laser

light from upstand to downfall of said pulse is applied to said polycrystalline silicon.

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53. (amended) A thin film transistor having a laminated structure comprising a semiconductor thin film, a gate insulating film accumulated on one surface thereof, and a gate electrode accumulated entirely within a prescribed region of said semiconductor thin film through said gate insulating film,

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wherein said semiconductor thin film is formed by forming a 30 to 80 nm layer of non-single crystal silicon on a substrate, and irradiating said prescribed region of said substrate in its entirety once or more with a pulse of laser light having a constant cross sectional area and an emission time width of 50 ns or more with maintaining said substrate in a non-oxidative atmosphere, so as to convert said non-single crystal silicon contained in an irradiated area corresponding to said cross sectional area to a polycrystalline silicon at a time.

54. (amended) A display device comprising a pair of substrates adhered to each other with a prescribed gap, and an electrooptical substance maintained in said gap, one of said substrate comprises a counter electrode, the other substrate comprises a pixel electrode and a thin film transistor driving

said pixel electrode, and said thin film transistor comprises a semiconductor thin film and a gate electrode accumulated entirely within a prescribed region of one surface of said semiconductor thin film through a gate insulating film,

wherein said semiconductor thin falm is formed by forming a 30 to 80 nm layer of non-single crystal silicon on said other substrate, and irradiating said prescribed region of said substrate in its entirety once or more with a pulse of laser light having a constant cross sectional area and an emission time width of 50 ns or more with maintaining convert said non-single crystal silicon contained in an irradiated area corresponding to said cross sectional area to a polycrystalline silicon at a time.

63. (amended) A thin film transistor having a laminated structure comprising a semiconductor thin film, a gate insulating film accumulated on one surface thereof, and a gate electrode accumulated entirely within a prescribed region of said semiconductor thin film through said gate insulating film,

wherein said semiconductor thin film is formed by forming a 30 to 80 nm layer of non-single crystal silicon on a substrate, and irradiating said prescribed region of said substrate in its entirety once or more with a pulse of laser light having a constant cross sectional area and an emission

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time width of 50 ns or more under conditions in that said substrate is uniformly heated, so as to convert said non-single crystal silicon contained in an irradiated area corresponding to said cross sectional area to polycrystalline silicon at a time.

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65. (amended) A display device comprising a pair of substrate adhered to each other with a prescribed gap, and an electrooptical substance maintained in said gap, one of said substrate comprises a counter electrode, the other substrate comprises a pixel electrode and a thin film transistor comprises a semiconductor thin film and a gate electrode accumulated entirely within a prescribed region of one surface of said semiconductor thin film through a gate insulating film,

wherein said semiconductor thin film is formed by forming a 30 to 80 nm layer of non-single crystal silicon on said other substrate, and irradiating said prescribed region of said substrate in its entirety once or more with a pulse of laser light having a constant cross sectional area and an emission time width of 50 ns or more under conditions in that said other substrate is uniformly heated, so as to convert said non-single crystal silicon contained in an irradiated area corresponding to said cross sectional area to a polycrystalline silicon at a time.

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73. (amended) A thin film transistor having a laminated structure comprising a semiconductor than film, a gate insulating film accumulated on one surface thereof, and a gate electrode accumulated entirely within a prescribed region of said semiconductor thin film through said gate insulating film,

wherein said semiconductor thin film is formed by forming

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a 30 to 80 nm layer of non-single crystal silicon on a substrate, and irradiating said prescribed region of said substrate in its entirety once or more with a pulse of laser light having a constant cross sectional area and an emission time width of 50 ns or more under conditions in that said substrate is cooled to a temperature lower than room

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temperature, so as to convert said non-single crystal silicon contained in an irradiated area corresponding to said cross sectional area to a polycrystalline silicon at a time.

74. (amended) A display device comprising a pair of substrates adhered to each other with a prescribed gap, and an electrooptical substance maintained in said gap, one of said substrates comprises a counter electrode, the other substrate comprises a pixel electrode and a thin film transistor driving said pixel electrode, and said thin film transistor comprises a semiconductor thin film and a gate electrode accumulated